7 Fission power



Fission is in Hashion

Fission energy PWR nuclear power plants ThorCon Molten salt reactor Cheaper than coal Market size, growth Shipyard mass production



Fission is in Fashion

Argentina Signs \$8B Deal for China's Hualong One PWR

(NucNet) State companies Nucleoeléctrica Argentina and China National Nuclear Corporation (CNNC) have signed an engineering, procurement and construction (EPC) contract for construction of a China-supplied HPR1000 nuclear power plant at what will become the Atucha III nuclear power station.

The cost of the project is estimated to be \$8 billion with China providing 85% of the costs. A key remaining hurdle, and it's a big one, is financing Argentina's 15% share worth \$1.2 billion.



Overwhelming support from college of commissioners for including nuclear in EU green taxonomy

References

France to build up to 14 new nuclear reactors by 2050, says Macron

French president says 'renaissance' of atomic energy industry will help end country's reliance on fossil fuels



| 2022 | Belarao, Briti i | | | |
|------|-----------------------|------------------|---------------|------|
| 2022 | China, CGN | | i luulong one | |
| 2022 | China, CGN | Fangchenggang 4 | Hualong One | 1180 |
| 2022 | China, CGN | Hongyanhe 6 | ACPR-1000 | 1119 |
| 2022 | Finland, TVO | Olkiluoto 3 | EPR | 1720 |
| 2022 | India, NPCIL | Kakrapar 4 | PHWR-700 | 700 |
| 2022 | India, NPCIL | Kalpakkam PFBR | FBR | 500 |
| 2022 | India, NPCIL | Rajasthan 7 | PHWR-700 | 700 |
| 2022 | Korea, KHNP | Shin Hanul 1 | APR1400 | 1400 |
| 2022 | Pakistan | Karachi/KANUPP 3 | ACP1000 | 1161 |
| 2022 | Russia, Rosenergoatom | Kursk II-1 | VVER-TOI | 1255 |
| 2022 | Slovakia, SE | Mochovce 3 | VVER-440 | 471 |
| 2022 | USA, Southern | Vogtle 3 | AP1000 | 1250 |
| | | | | |
| 2023 | Argentina, CNEA | Carem | Carem25 | 29 |
| 2023 | Bangladesh | Rooppur 1 | VVER-1200 | 1200 |



Power reactors unde

Relarus RNPP

Start +

2022

World Nuclear Association

tracks fission power plants in 42 countries.

Power Status

392 GW in operation

62 GW under construction

96 GW planned

354 GW proposed

https://www.world-nuclear.org/information-library/facts-and-figures/world-nuclear-power-reactors-and-uranium-requireme.aspx

| for | 2 | 020 | Ma | rch 2022 | Ma | rch 2022 | Mar | ch 2022 | Mar | ch 2022 | 2021 |
|-----------------------------------|-------|----------|-----|----------|-----|--------------|-----|--------------|--------|--------------|-------------|
| Country Profile) | TWh | % e | No. | MWe net | No. | MWe gross | No. | MWe gross | No. | MWe gross | tonnes U |
| Arcontino | 10.0 | 75 | 2 | 16/1 | 1 | 20 | 1 | 1150 | 2 | 1250 | 167 |
| Armonia | 2.6 | 24.5 | 1 | /15 | 0 | 29 | 0 | 0 | 2 1 | 1060 | 50 |
| Bangladesh | 0 | 0 | 0 | -413 | 2 | 2400 | 0 | 0 | 2 | 2400 | 0 |
| <u>Belarus</u> | 0.3 | 1.0 | 1 | 1110 | 1 | 1194 | 0 | 0 | 2 | 2400 | 179 |
| Belgium | 32.8 | 39.1 | 7 | 5942 | 0 | 0 | 0 | 0 | 0 | 0 | 790 |
| Brazil † | 13.2 | 2.1 | 2 | 1884 | 1 | 1405 | 0 | 0 | 4 | 4000 | 340 |
| Bulgaria | 15.9 | 40.8 | 2 | 2006 | 0 | 0 | 1 | 1000 | 2 | 2000 | 322 |
| Canada | 92.2 | 14.6 | 19 | 13.624 | 0 | 0 | 0 | 0 | 2 | 1500 | 1492 |
| China | 344.7 | 4.9 | 53 | 50.769 | 19 | 20.930 | 34 | 38.110 | 168 | 196.860 | 9563 |
| Czech | | | | | | | | | | | |
| Republic | 28.4 | 37.3 | 6 | 3934 | 0 | 0 | 1 | 1200 | 3 | 3600 | 706 |
| <u>Egypt</u> | 0 | 0 | 0 | 0 | 0 | 0 | 4 | 4800 | 0 | 0 | 0 |
| <u>Finland</u> | 22.4 | 33.9 | 5 | 4394 | 0 | 0 | 1 | 1170 | 0 | 0 | 421 |
| France | 338.7 | 70.6 | 56 | 61,370 | 1 | 1650 | 0 | 0 | 0 | 0 | 8233 |
| <u>Germany</u> | 60.9 | 11.3 | 3 | 4055 | 0 | 0 | 0 | 0 | 0 | 0 | 521 |
| <u>Hungary</u> | 15.2 | 48.0 | 4 | 1902 | 0 | 0 | 2 | 2400 | 0 | 0 | 320 |
| India | 40.4 | 3.3 | 23 | 6885 | 8 | 6700 | 12 | 8400 | 28 | 32,000 | 977 |
| <u>Iran</u> | 5.8 | 1.7 | 1 | 915 | 1 | 1057 | 1 | 1057 | 5 | 2760 | 153 |
| <u>Japan</u> † | 43.0 | 5.1 | 33 | 31,679 | 2 | 2756 | 1 | 1385 | 8 | 11,562 | 1396 |
| <u>Jordan</u> | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1000 | 0 |
| <u>Kazakhstan</u> | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 2 | 600 | 0 |
| <u>Korea RO</u> <u>(South)</u> | 152.6 | 29.6 | 24 | 23,136 | 4 | 5600 | 0 | 0 | 2 | 2800 | 4270 |
| <u>Lithuania</u> | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 2 | 2700 | 0 |
| <u>Mexico</u> | 10.9 | 4.9 | 2 | 1552 | 0 | 0 | 0 | 0 | 3 | 3000 | 226 |
| Netherlands | 3.9 | 3.3 | 1 | 482 | 0 | 0 | 0 | 0 | 0 | 0 | 69 |
| <u>Pakistan</u> | 9.6 | 7.1 | 6 | 3256 | 0 | 0 | 1 | 1170 | 0 | 0 | 787 |
| Poland | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 6 | 6000 | 0 |
| Romania | 10.6 | 19.9 | 2 | 1300 | 0 | 0 | 2 | 1440 | 1 | 720 | 185 |
| Russia ‡ | 201.8 | 20.6 | 37 | 27,653 | 3 | 2810 | 27 | 23,725 | 21 | 20,100 | 5925 |
| <u>Saudi</u> Arabia | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 16 | 17,000 | 0 |
| <u>Slovakia</u> | 14.4 | 53.1 | 4 | 1837 | 2 | 942 | 0 | 0 | 1 | 1200 | 359 |
| <u>Slovenia</u> | 6.0 | 37.8 | 1 | 688 | 0 | 0 | 0 | 0 | 1 | 1000 | 127 |
| <u>South</u> Africa | 11.6 | 5.9 | 2 | 1860 | 0 | 0 | 0 | 0 | 8 | 9600 | 277 |
| <u>Spain</u> | 55.8 | 22.2 | 7 | 7121 | 0 | 0 | 0 | 0 | 0 | 0 | 1221 |
| <u>Sweden</u> | 47.4 | 29.8 | 6 | 6882 | 0 | 0 | 0 | 0 | 0 | 0 | 914 |
| Switzerland | 23.0 | 32.9 | 4 | 2960 | 0 | 0 | 0 | 0 | 0 | 0 | 412 |
| <u>Thailand</u> | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 2 | 2000 | 0 |
| <u>Turkey</u> | 0 | 0 | 0 | 0 | 3 | 3600 | 1 | 1200 | 8 | 9500 | 0 |
| Ukraine † | 71.5 | 51.2 | 15 | 13,107 | 2 | 1900 | 0 | 0 | 2 | 2,400 | 1876 |
| <u>UAE</u> | 1.6 | 1.1 | 2 | 2690 | 2 | 2800 | 0 | 0 | 0 | 0 | 907 |
| <u>United</u> Kingdom | 45.9 | 14.5 | 11 | 6848 | 2 | 3440 | 2 | 3340 | 2 | 2300 | 1259 |
| <u>USA</u> | 789.9 | 19.7 | 93 | 95,523 | 2 | 2500 | 3 | 2550 | 18 | 8000 | 17,587 |
| <u>Uzbekistan</u> | 0 | 0 | 0 | 0 | 0 | 0 | 2 | 2400 | 2 | 2400 | 0 |
| WORLD* | 2553 | c 10.3** | 439 | 392,279 | 56 | 61,713 | 96 | 96,497 | 325 | 353,812 | 62,496 |
| | ΤWh | % e | No. | MWe | No. | MWe | No. | MWe | No. | MWe | tonnes U |



France electric power: 80% atomic fission:

39 GW

Biomass/Geothermal/Other Wind 500 -Solar Hydro Nuclear 400 TWh per year 200 100 0 1970 1980

Data from BP Statistical Review of World Energy 1965-2020.

https://www.world-nuclear.org/information-library/facts-and-figures/world-nuclear-power-reactors-and-uranium-requireme.aspx

Electricity Generation in France by Source



Pressurized water reactor (PWR) uses 155 bar 275C water to move heat to steam generator to turn turbine-generator.



https://www.nrc.gov/reading-rm/basic-ref/students/animated-pwr.html

Pressurized water slows neutrons so they split uranium atoms. **Cooling water carries away rejected heat.**



https://www.nrc.gov/reading-rm/basic-ref/students/animated-pwr.html



Uranium-235 fissions to krypton and barium releasing energy. The total mass of the resulting



and by e = mc2

= 2.6 GW-years(t)



- barium-141
- krypton-92
- neutrons (3)
- is a bit less than the mass of the U-235 + neutron,
- immediately releases 166 MeV of energy, totaling 200 MeV after Kr and Ba decay.
- 1 tonne-U235 fissioned -> 79,000 TJ





Oklo, Gabon 2 billion years ago

Fissile U-235 was $\sim 3\%$ of uranium.

Groundwater H2O slowed neutrons to fissioning speeds.

Fission heat evaporated water.

Reactor cycled on/ off.



Homo Sapiens



Boiling water reactor (BWR) 75 bar steam turns turbinegenerator directly.

rbine

Control Rods



Uranium fuel is typically enriched from 0.7% U-235 to 3-5%.

Centrifuge enrichment capacity.

| Operator | 2018 | 2020 | 2030 |
|----------|--------|--------|--------|
| CNNC | 6750 | 6750 | 19,644 |
| Orano | 7500 | 7500 | 7500 |
| Rosatom | 28,215 | 27,654 | 25,000 |
| Urenco | 18,600 | 18,320 | 16,487 |
| Other | 46 | 66 | 450 |
| Total | 61,111 | 60,199 | 69,081 |



https://www.world-nuclear.org/information-library/nuclear-fuel-cycle/conversion-enrichment-and-fabrication/uranium-enrichment.aspx

Cascade of centrifuges incrementally concentrating UF6 gas



CANDU reactor moderator is D2O, w/o large pressure vessel.



https://en.wikipedia.org/wiki/CANDU_reactor

D2O is heavy water, H2O where each H has 1 proton and 1 neutron, so does not absorb fission neutrons.

CANDU can use natural, unenriched uranium.

Hot and cold sides of the primary heavy-water loop

hot and cold sides of secondary light-water loop

cool heavy water moderator in the calandria



Russian RBMK is graphite moderated, water cooled



https://world-nuclear.org/information-library/nuclear-fuel-cycle/nuclear-power-reactors/appendices/rbmk-reactors.aspx

Chernobyl, 1986

Positive void coefficient

Safety systems improved

8 RBMK plants still operating in Russia



Sodium cooled fast reactor has no neutron moderator.



https://en.wikipedia.org/wiki/Sodium-cooled_fast_reactor

Fueled by U-238, which is 99% of natural uranium

TWR-P (TerraPower)

- 1. Sodium cooled fast reactor
- 2. Funded by Bill Gates
- 3. US, then China, then US
- 4. 1475MWt, 600 MWe
- 5. U-238 fuel rods breed Pu-239 then moved internally
- 6. Ample U-238 fuel, tailings







In situ leach mining of uranium



Uranium Deposit

https://world-nuclear.org/information-library/nuclear-fuel-cycle/mining-of-uranium/in-situ-leach-mining-of-uranium.aspx

Many laboratories are developing seawater uranium extraction.



Figure 1 Alternating-current method for electrochemical extraction of uranium. a, The amidoximefunctionalized electrode is submersed in uranium-spiked seawater. **b**, On application of a pulsed voltage, uranyl ions migrate towards the electrode leading to precipitation of uranium-rich particles. c, Continued pulsed voltage causes growth of the particles. The inset shows an SEM image of the amidoxime electrode covered by particles after 24 h of extraction with an initial uranium concentration of 1,000 ppm. Figure adapted from ref. 7, Macmillan Publishers Ltd.

https://www.nature.com/articles/nenergy201722.pdf.



Nuclear fuel will last us for 4 billion years, writes Nick Touran.



How long nuclear fission can power the world

The US supplies very little of its uranium fuel needs.

| | Annual | US Civi |
|-----------------|--------|---------|
| | 55K | _ |
| | 50K | |
| lent * | 45K | |
| uiva | 40K | |
|)8 Eq | 35K | |
| U3C | 30K | |
| Thousand Pounds | 25K | |
| | 20K | |
| | 15K | |
| | 10K | |
| | 5K | |
| | ОК | |
| | | 2016 |

https://thebreakthrough.org/issues/energy/report-energy-security-and-decarbonization-in-response-to-russian-aggression? utm_source=Breakthrough+Newsletter&utm_campaign=78ed62e0df-BTI_Weekly_3_16_2022&utm_medium=email&utm_term=0_49b872540e-78ed62e0df-44367585

lian Nuclear Power Plant Foreign & Total Uranium Supply



Age profile of nuclear power capacity in selected nations, 2019



https://www.iea.org/data-and-statistics/charts/age-profile-of-nuclear-power-capacity-in-selected-regions-2019





ThorCon

- cheaper than from coal or LNG
- at shipyard scale 10 GW per year
- helping people achieve prosperity.

Robert Hargraves is a cofounder of ThorCon.



THORCON

POWERING UP OUR WORLD

to mass-produce fission power plants • to generate CO2-free, 24x7 electricity

ThorCon is a <u>Thorium Converter</u>

| nucleons | Th 90 | Pa 91 | U 92 | Np 93 |
|----------|-------|-----------------|------|-------|
| 241 | | | | |
| 240 | | | | |
| 239 | | | | |
| 238 | | | | |
| 237 | | | | |
| 236 | | | | |
| 235 | | | Sw2 | |
| 234 | | | | |
| 233 | | \rightarrow - | | |
| 232 | Τ | | | |



Fission power

Uranium

- 19.75% U-235 - 50%

Thorium Th-232 —> U-233 - 25%

Plutonium U-238 -> Pu-239- 25%







ThorCon 500 MW liquid fuel fission power plant



Switchgear Hall



Molten salt with dissolved fuel flows up in channels in graphite moderator core.





In the reactor Pot the molten fuelsalt flows up in channels of graphite moderator logs.



- Fission energy heats molten salt as it is pumped up.
- Stable power: fission slows as temperature rises.
- Heat exchangers isolate radioactivity and transfer heat to make steam.
- High 700°C temperature gives high 46% efficiency.









Secondary

Uranium fuel makeup tank

Thorium fuel makeup tank

Pot reactor vessel

32 cylinder drain tank

Replaceable Can, in Silo Cold Wall

- The reactor Pot contains the graphite moderator with channels for molten salt flow.
- Freeze valve melt drains salt to drain tank.
- Cold wall absorbs heat radiated from drain tank.
- Cold wall is cooled by natural water circulation.







Daewoo Shipbuilding and Marine Engineering will be ThorCon's EPC





Prototype will be towed to Indonesia.





Bangka-Belitung governor approved island site.











PER-CAPITA GDP, \$US2013

3,000 GW global electricity use may grow by 2,600 GW.







Developing nations now build coal-fired power plants.

Reliable, 24x7, affordable



ThorCon capital, fuel, and electricity: cheaper than coal.



| Costs | units |
|-------------|-----------|
| Capital | \$/kW |
| Fuel | cents/kWh |
| Electricity | cents/kWh |

| Coal | ThorCon |
|-----------|----------|
| 1000-2000 | 800-1000 |
| 2.5 | 0.5 |
| 5 | 3 |



Nations will choose 24x7 fission, if it's cheaper.

Economics

Capital cost, \$/Watt

Fuel cost, cents/kWh

Electricity, cents/kWh

| Fission | Coal |
|---------|------|
| 1.2 | 2.0 |
| 0.53 | 2.27 |
| 3 | 5 |



One large shipyard can build 10 GW of liquid fission power plants a year.

Cheaper than coal, 24x7, zero CO2, 3¢/kWh



MOLTEN SALT THORIDA CONVERTERS



The shipbuilding industry has capacity to build 12,000 GW of liquid fission plants in 30 years.



Powering Up Our World with 12,000 GW @ \$1.2/watt = \$14.4 trillion, \$30 per person per year



7 Fission power



Fission is in Hashion

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